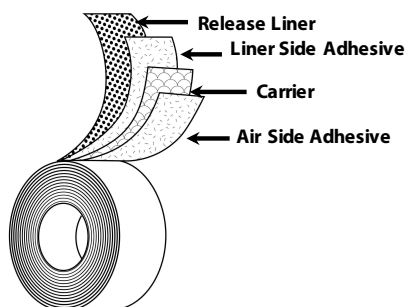


2804B

Double-Coated Tape



Liner: 60lb bleached kraft, silicone release treated on both sides

Liner Side Adhesive: Rubber (1903)

Backing/Carrier: 0.5 mil Polyester Film

Air Side Adhesive: Rubber (1903)

Applications

- Bonding and assembly applications for foams and plastics
- Mounting nameplates, decals, and decorative pieces

Features

- PET Film Carrier
- Rubber Adhesive
- 60lb Release Liner

Benefits

- Support for aid in processing and application
- Conformable
- Medium peel and shear with high tack performance
- Good adhesion to PE foams and low surface energy materials
- Die-cutable

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|--|--------------|--------------|--------------|
| Total Thickness w/liner | 6.4 mils | 0.163 mm | PSTC 133 |
| Adhesive Thickness (Air Side) | 1.2 mils | 0.030 mm | PSTC 133 |
| Adhesive Thickness (Liner Side) | 1.2 mils | 0.030 mm | PSTC 133 |
| Carrier Thickness | 0.5 mils | 0.013 mm | PSTC 133 |
| Liner Thickness | 3.5 mils | 0.089 mm | PSTC 133 |
| Adhesion to Steel (Air Side) | 64 oz/in | 7.00 N/cm | PSTC 101 Mod |
| Adhesion to Steel (Liner Side) | 64 oz/in | 7.00 N/cm | PSTC 101 Mod |
| Shear Strength (Air Side) | >24 hours | | PSTC 107 |
| Shear Strength (Liner Side) | >24 hours | | PSTC 107 |
| Application Temperature | 40 to 150 °F | 4 to 65 °C | |
| Laminating Temperature | 68 to 225 °F | 20 to 107 °C | |
| Maximum Continuous Use | 160 °F | 71 °C | |
| Intermittent Use | 180 °F | 82 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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